

# **C Series Pressure Regulating Valves**

# **Designed for Hydra-Cell or any Positive Displacement Pump**



Economical C20 Series Valves.



In-line and Off-line C46 Series Valves.



Seal-less C60 Series Valves.



# **C Series Pressure Regulating Valves**

# **Versatile Application for Positive Displacement Pumps**

Designed for use with any positive displacement pump, Hydra-Cell C Series pressure regulating valves bypass system fluid to prevent excess system pressure. They can also be used as pressure relief valves.

When a system discharge is completely closed (e.g. closed spray gun, closed valve, plugged nozzle) the Hydra-Cell valve bypasses the total system fluid flow. The valves also balance system pressure for multiple-gun operations.

# **Design Advantages**



The valve design is based on using a simple tapered plunger with a valve seat. When excess pressure overcomes the adjustable spring pressure on the plunger, the plunger lifts off the seat, allowing fluid to bypass and reduce system pressure.

When the valve is mounted in the discharge line, its modified flow-through design reduces wear on the plunger and seat. Baffles on either side of the plunger and seat extend valve life by directing flow around these critical components.

# Seal-less Diaphragm



### **Performance Advantages**

- · Accurate and repeatable.
- · Adjustable.
- Immediate response.
- Smooth, chatter-free bypass.
- · No external springs or moving parts.
- · Flow-through design with minimal pressure surge.
- · Heavy-duty construction.

# **Easy to Service**

Hydra-Cell C Series valves can be serviced in place without removing any fittings or plumbing. Simply remove the top of the body and replace any worn internal components.



The model C62 seal-less valve is the most frequently specified pressure regulating valve in a Hydra-Cell pumping system.

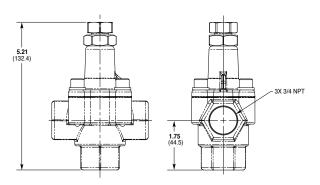
# **C20 Series Valves**

#### **Dimensions**

# C22 with 3/4" NPT Ports Inches (mm)



C22 valve with Brass body

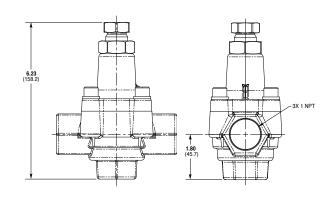


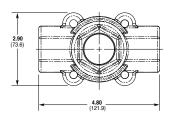
2.23 (56.7) 3.40 (66.4)

# DO NOT RECOVE AND WANDER ENGINEERING NO

C23 valve with Stainless Steel body

# C23 with I" NPT Ports Inches (mm)

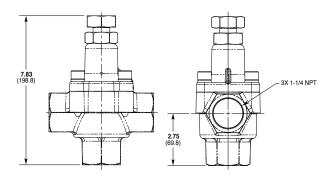






C24 valve with Brass body

# C24 with I-I/4" NPT Ports Inches (mm)



# **C20 Series Valves How to Order**

# **Ordering Information**

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A complete C22, C23 or C24 Model Number contains 11 digits, including 8 customer-specified design and material options, for example: C22AABNSSEF.

Digit	Order Code	Description
1-3		Valve Configuration & Capacities
	C22	3-10 gpm (11.3-37.8 l/min)
	C23	3-20 gpm (11.3-75.7 l/min)
	C24	5-40 gpm (18.9-151.4 l/min)
4	Α	Inlet/Outlet Ports NPT Ports
5		Pressure Range (Spring Selection)
	Α	75-500 psi (5-34 bar)
	В	500-1000 psi (34-69 bar)
	C	1000-1500 psi (69-103 bar)
6		Body/Top Material
	В	Brass/Plated Steel
	Н	Hastelloy CW12MW/Plated Steel
	S	316L Stainless Steel/Plated Steel
7	Α.	Seals/Back-up Seals
	A B	Urethane/UHMW Polyethylene FKM/UHMW Polyethylene
	E	EPDM/PTFE
	N	Buna-N/Buna-N
	V	FKM/PTFE
8		Valve Seats
	Н	Hastelloy C
	R	316L Stainless Steel
	S	17-4 Stainless Steel
	T	Tungsten Carbide
9		Plungers
	Н	Hastelloy C
	R	316L Stainless Steel
	S	17-4 Stainless Steel
	T	Tungsten Carbide
10		Seat Size
	Ε	For C22 Models
	J	For C23 Models
	N	For C24 Models
11		Port Size
	F	For C22 Models (3/4")
	G	For C23 Models (1")
	Н	For C24 Models (1-1/4")

For Installation Guidelines, and reference on identifying metallic components of C20 Series plungers and plunger valve seats, see page 9.

# **Ratings and Specifications**

Flow Capacity	Maximum		Minimum	
Model	gpm	l/min	gpm	l/min
C22	10.0	37.8	3.0	11.3
C23	20.0	75.7	3.0	11.3
C24	40.0	151.4	5.0	18.9

CZ I	0.0 1.	71.1	3.0 10.7		
Pressure Range	M	odel Configur	ation		
(All Models)	AA	AB	AC		
psi	75-500	500-1000	1000-1500		
bar	5-34	34-69	69-103		
Max. Temperature	emperature 200°F (93°C)				
Inlet & Outlet Ports	;				
C22	3/4" NPT				
C23	1" NPT				
C24	1-1/4" NPT				
Weight					
C22	3 lbs. (1	1.3 kg)			
C23	6 lbs. (2.7 kg)				
C24	10 lbs. (4.5 kg)				
C22 valves are use	ed with Hy	dra-Cell mod	els D10 and D12	<u>.</u>	

C23 valves are used with Hydra-Cell model H25.

C24 valves are used with Hydra-Cell models D35 and D66.

C20 Series valves can be used as a lower-cost alternative to C60 Series seal-less valves when higher discharge pressures are not required.

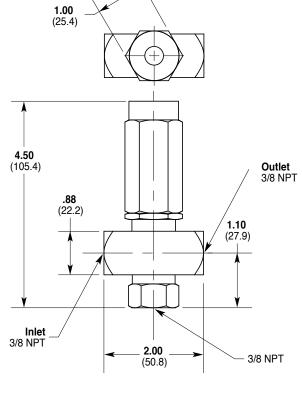
# **C46 Series Valves**

#### **Dimensions**

# C46 for In-Line Mount with 3/8" NPT Ports Inches (mm)



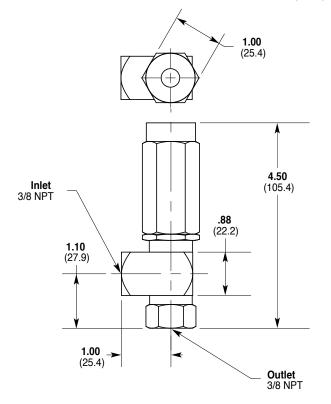
C46 In-line with Stainless Steel body.



C46 for Off-Line Mount with 3/8" NPT Ports Inches (mm)



C46 Off-line with Brass body.





C46 Off-line with Stainless Steel body.

# **C46 Series Valves How to Order**

# **Ordering Information**

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A complete C46 Model Number contains 11 digits, including 4 customer-specified design and material options, for example: C46AABESSEE

Digit	Order Code	Description
1-3		Valve Configuration & Capacities
	C46	0.2-10 gpm (1-37.8 l/min) NPT Ports
4		Mounting Design
	Α	In-line
	В	Off-line
5	Α	Pressure Range (Spring Selection) Low Spring: 50-500 psi (3-34 bar)
	В	Medium Spring: 100-900 psi (7-62 bar)
	C	Standard Spring: 200-1500 psi (13-103 bar)
6		Body Material
	В	Brass
	S	316L Stainless Steel
7	-	O-rings
	E	EPDM Burga N
	N V	Buna-N FKM
8	V	Piston
	S	316L Stainless Steel
9		Seat
	S	316L Stainless Steel
10		Seat Size
	E	For C46 Models
11		Port Size
	E	For C46 Models (3/8" NPT)

For Installation Guidelines, see page 9.

# **Ratings and Specifications**

Flow Capacity Mo		aximum	Min	imum
Model gpm		l/min	gpm	l/min
C46 In-line	7.0	26.5	0.2	1.0
C46 Off-line	10.0	37.8	0.2	1.0
Pressure Range				
Low Spring		50-500 psi (3-	34 bar)	
Medium Spring		100-900 psi (7-	62 bar)	
Standard Spring		200-1500 psi (13	-103 bar)	
Max. Temperatu	Jre	200°F (93°C)		
<b>Inlet &amp; Outlet P</b>	orts	3/8" NPT		
Weight		12 oz. (0.33 kg)		

C46 Series valves are used with Hydra-Cell models F20, F21, F22, M03, D03, and M03 Mono-Block.

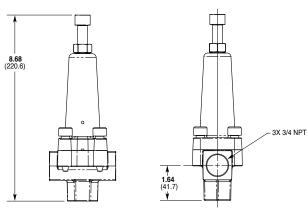
# **C60 Series Valves**

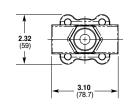
#### **Dimensions**

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C62 valve with Stainless Steel body

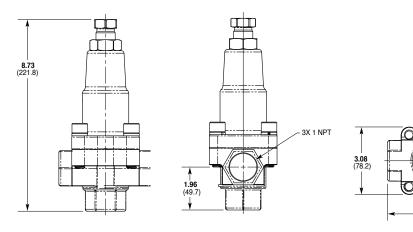
# C62 with 3/4" NPT Ports Inches (mm)





C63 valve with Brass body

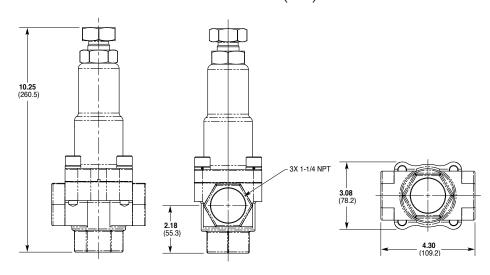
# C63 with I" NPT Ports Inches (mm)





C64 valve with Stainless Steel body

# C64 with I-I/4" NPT Ports Inches (mm)



# **C60 Series Valves How to Order**

# **Ordering Information**

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A complete C62, C63 or C64 Model Number contains 11 digits, including 8 customer-specified design and material options, for example: C62ABBVSSEF.

Digit	Order Code	Description
1-3		Valve Configuration & Capacities
	C62	1-14 gpm (3-53.0 l/min)
	C63	1-25 gpm (3-94.6 l/min)
	C64	1-40 gpm (3-151.4 l/min)
4	Α	Inlet/Outlet Ports NPT Ports
5	Α	<b>Pressure Range (Spring Selection)</b> C62: 75-500 psi (5-34 bar)
		C63: 75-1000 psi (5-69 bar)
		C64: 75-1000 psi (5-69 bar)
	В	C62: 500-2500 psi (34-172 bar)
		C63: 1000-2500 psi (69-172 bar)
		C64: 1000-2500 psi (69-172 bar)
6		Body/Top Material
	В	Brass/Plated Steel
	Н	Hastelloy C/Plated Steel (available for C62 only)
	S	316L Stainless Steel/Plated Steel
7	J	<b>O-rings/Diaphragm</b> PTFE/PTFE
	V	FKM/PTFE
8		Valve Seats
	Н	Hastelloy C (available for C62 only)
	R	316L Stainless Steel
	S	17-4 Stainless Steel
	T	Tungsten Carbide (available for C62 only)
9		Plungers
	Н	Hastelloy C (available for C62 only)
	R	316L Stainless Steel
	S	17-4 Stainless Steel
	T	Tungsten Carbide (available for C62 only)
10		Seat Size
	E	For C62 Models
	J	For C63 Models
	N	For C64 Models
11		Port Size
	F	For C62 Models (3/4")
	G	For C63 Models (1")
	Н	For C64 Models (1-1/4")

Hastelloy C Body available only for C62 models.

Hastelloy C and Tungsten Carbide Valve Seat/Plunger options available only for C62 models.

C62 models fitted with Tungsten Carbide Valve Seats/Plungers rated to 1800 psi (124 bar) maximum.

For Installation Guidelines, see page 9.

# **Ratings and Specifications**

Flow Capacity	Maximum		Minimum	
Model	gpm	l/min	gpm	l/min
C62	14.0	53.0	1.0	3.8
C63	25.0	94.6	1.0	3.8
C64	40.0	151.4	1.0	3.8

Pressure Range		Model Configuration		
		AA	AB	
C62	psi	75-500	500-2500	
	bar	5-34	34-172	
C63	psi	75-1000	1000-2500	
	bar	5-69	69-172	
C64	psi	75-1000	1000-2500	
	bar	5-69	69-172	

Max. Temperature	200°F (93°C)
<b>Inlet &amp; Outlet Ports</b>	
C62	3/4" NPT
C63	1" NPT
C64	1-1/4" NPT
Weight	
C62	4.0 lbs. (1.8 kg)
C63	6.2 lbs. (2.8 kg)
C64	7.2 lbs. (3.3 kg)

C62 valves are recommended for Hydra-Cell models D04, D10, D12, and D15/D17.

C63 valves are recommended for Hydra-Cell model H25.

C64 valves are recommended for Hydra-Cell model D35.

The model C62 seal-less valve is the most frequently specified pressure regulating valve in a Hydra-Cell pumping system.

# **Hydra-Cell® C Series Valves Reference**

### **Identifying Metallic Components**

Since it is often difficult to distinguish between metallic materials used, identification marks have been added to several machined metallic components of Hydra-Cell pumps and valves.

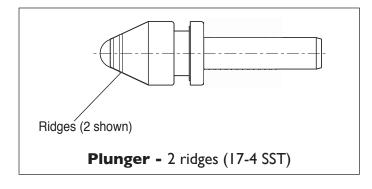
#### **Installation Guidelines**

Hydra-Cell C Series pressure regulating valves are installed on the discharge side of the pump to regulate the pressure of downstream process or equipment.

#### Plunger (C22/C23/C24 Valves)

Identified by ridges (or no ridges) around the tapered end.

17-4 SST 2 ridges316L SST 1 ridgeHastelloy C No ridges



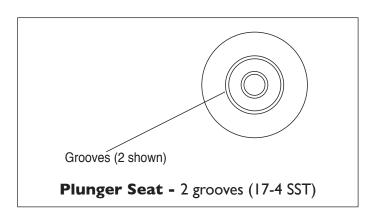
# Pressure Regulator (Relief Valve) Guidelines

- Size the pressure regulator valve so that when fully open, it will be large enough to relieve the full capacity of the pump without excessive overpressurizing of the system.
- 2. Locate the valve as close to the pump as possible and ahead of any other valves.
- 3. Adjust the pressure regulating valve to no more than 10% over the maximum working pressure of the system. Do not exceed the manufacturer's pressure rating for the pump and/or regulator.

#### Plunger Seat (C22/C23/C24 Valves)

Identified by circular V-shaped grooves (or no grooves) on one face.

17-4 SST 2 grooves 316L SST 1 groove Hastelloy C No groove







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